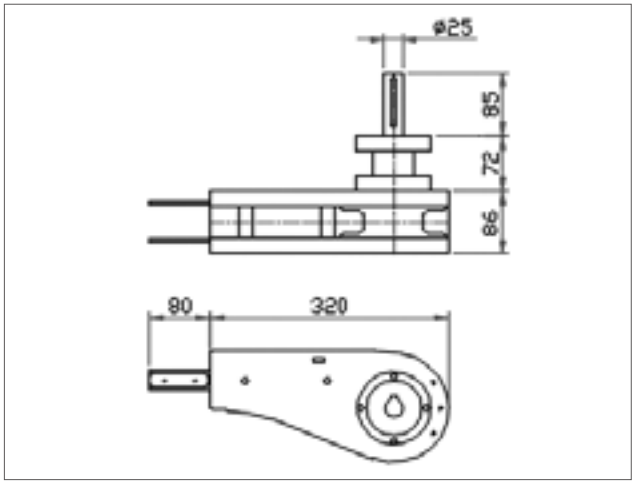
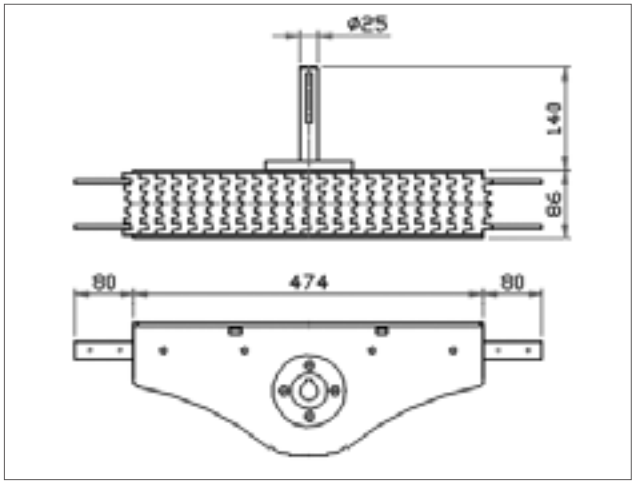
End drive unit

Reference	Material	Motor Position
HMEBR	Aluminum & P.E	Right
HMEBL		Left



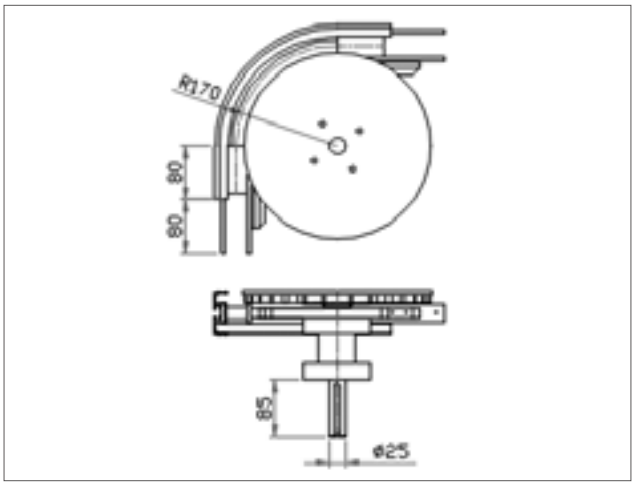
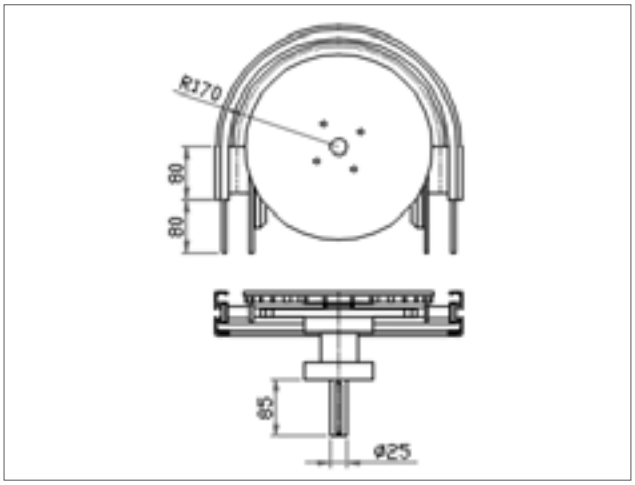
Intermediate drive unit

Reference	Material	Motor Position
HMERR	Aluminum & P.E	Right
HMERL		Left



Horizontal bend drive unit

Reference	Material	Motor Position
HMEW 90R160	Aluminum & P.E	Bottom



Reference	Material	Motor Position
HMEW 180R160	Aluminum & P.E	Bottom